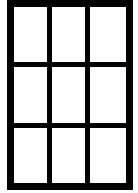


**FRAMES with MULLIONS use a SINGLE SHEET OF GLASS
& provide a DIVIDED LIGHT APPEARANCE**



3/4" PAINTED ALUMINUM-TAPE ON MULLIONS

1. **DESCRIPTION** **Our lowest cost option.**
 - 3/4" Square Aluminum Tubing with milled flush intersections
 - Install directly to glass with double backed tape included. Attaches very securely to glass (no gaps). High quality - lowest cost. Mullions are shipped knocked down for installation at the time the frames are installed.
2. **PRICING**
 - Mullions are priced on a multiplier basis depending on size and complexity of the grid. Please call for Quote. Veneer wrapped Mullions are available (See Page 28), but carry NO Fire Rating. Call for Quote.
3. **LIMITATIONS FOR MULLIONS:** All Styles
 - 1/4" maximum glass pocket for a 1-3/4" Door. For a 2-1/4" Door the maximum glass pocket is 3/4". Minimum Door thickness is 1-3/4".

5/8" PAINTED STEEL WELDED MULLIONS

1. **DESCRIPTION**
 - Door Light Frame with wire welded mullions to give a divided light appearance.
 - Mullions - 18 GA.- 5/8" square steel tubing.
2. **PRICING**
 - Mullions are priced on a multiplier basis depending on size and complexity of the grid. Please call for Quote.
 - For Galvanized or Stainless Steel applications 1"-3" Formed Mullions must be used. Please request information.
 - Mullions are available welded into a 3/4" Tube **SURROUND**. Call for Quote.
3. **LIMITATIONS FOR MULLIONS:** Cross mullions have 1/16" offset to conceal tube edge radii (See Page 17).
 - #110/#110B w/Cross Mullions: 1/4" maximum glass pocket for a 1-3/4" Door. For a 2-1/4" Door the maximum glass pocket is 3/4". Minimum Door thickness is 1-3/4".
 - #110/#110B w/One Way Mullions: 3/8" maximum glass pocket for a 1-3/4" Door. For a 2-1/4" Door the maximum glass pocket is 7/8".

1" TO 3" STEEL FORMED MULLIONS

1. **DESCRIPTION**
 - Door Light Frame with formed mullions with a face dimension of 1" to 3" giving a divided light appearance. Available in: 18 GA. Painted Cold Rolled Steel, Painted Galvanized, or Stainless Steel.
 - Wire welded to frame from inside mullions to provide a clean appearance.
 - Mullions are priced on a multiplier basis depending on size and complexity of the grid. Please call for information and a Quote.

UL LISTING

Door Light Frames with Aluminum or Steel Mullions carry the same **UL Fire Rating** as our Standard Frames when installed using a single sheet of listed glazing material. Aluminum mullions can be veneer wrapped (See Page 28) but carry **NO** Fire Rating. Steel mullions cannot be veneered.