

Non-Fire Rated Glazing Recommendations

We highly recommend tempered glass over laminated glass in non-fire rated applications to prevent glass breakage. Add allowance for glazing tape or compound to the glass thickness to determine proper glass pocket. Example: 1/16" glazing tape both sides + 1/4" glass = 3/8" glass pocket. If laminated glass is used we recommend you install with glazing compound or tape and light torque on the screws is required to prevent glass breakage.

SEALED INSULATED GLASS: Insulated glass sometimes has a Seal up to 1/2" wide. Use our Style #118M or #118 to ensure this sealer is hidden from view upon installation.

Top Coating Instructions for Fire Door Hardware

STANDARD FINISH: Beige polyester powder coating. Gray polyester powder coating is also available. These coatings are tough, corrosion resistant, and provide a very durable surface. Special colors are lacquer, industrial enamel, or powder coatings dependent on color.

TOP COATING FIRE DOOR HARDWARE: Many top coats have good compatibility with powder coatings. Exceptions are some enamels, many latex, and water based paints. It is necessary that the surface be thoroughly sanded prior to the application of any top coat. Make sure the surface is clean and dry. To ensure compatibility always **test paint a small area** on a non-visible portion of the product and check for proper adhesion **before** proceeding. Final finish of the product is the responsibility of the purchaser. We do not warrant the suitability of the product for any particular application.

LIMITED WARRANTY: ALL METAL STAMPING, INC. WARRANTS ALL DOOR HARDWARE TO BE FREE FROM DEFECTS IN MATERIALS AND WORKMANSHIP. Purchaser assumes responsibility to verify and determine that color, finish and quality of materials will meet required specifications. No claim shall be allowed unless the Purchaser gives notice to manufacturer within 30 days from the date materials are received. If color match, finish quality, or glass and cutout fit are not satisfactory, **DO NOT INSTALL. UPON INSTALLATION THIS WARRANTY ENDS. Manufacturer's only obligation shall be replacement, refinishing, or refund of the original purchase price, at our option. THESE ARE THE EXCLUSIVE REMEDIES PROVIDED, AND ALL METAL STAMPING, INC. SHALL NOT BE LIABLE FOR ANY OTHER DAMAGES, INCLUDING, ANY OTHER DIRECT, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES.** This warranty does not apply to door hardware which has been abused, altered, improperly installed, used with incompatible or inappropriate components (EX. Oversized Glass), exposed to corrosive environments, or environments for which the product is not intended. No material shall be returned without prior authorization. This warranty extends only to the original Purchaser who is buying the hardware from All Metal Stamping, Inc. for purposes of resale or use in the ordinary course of their business.